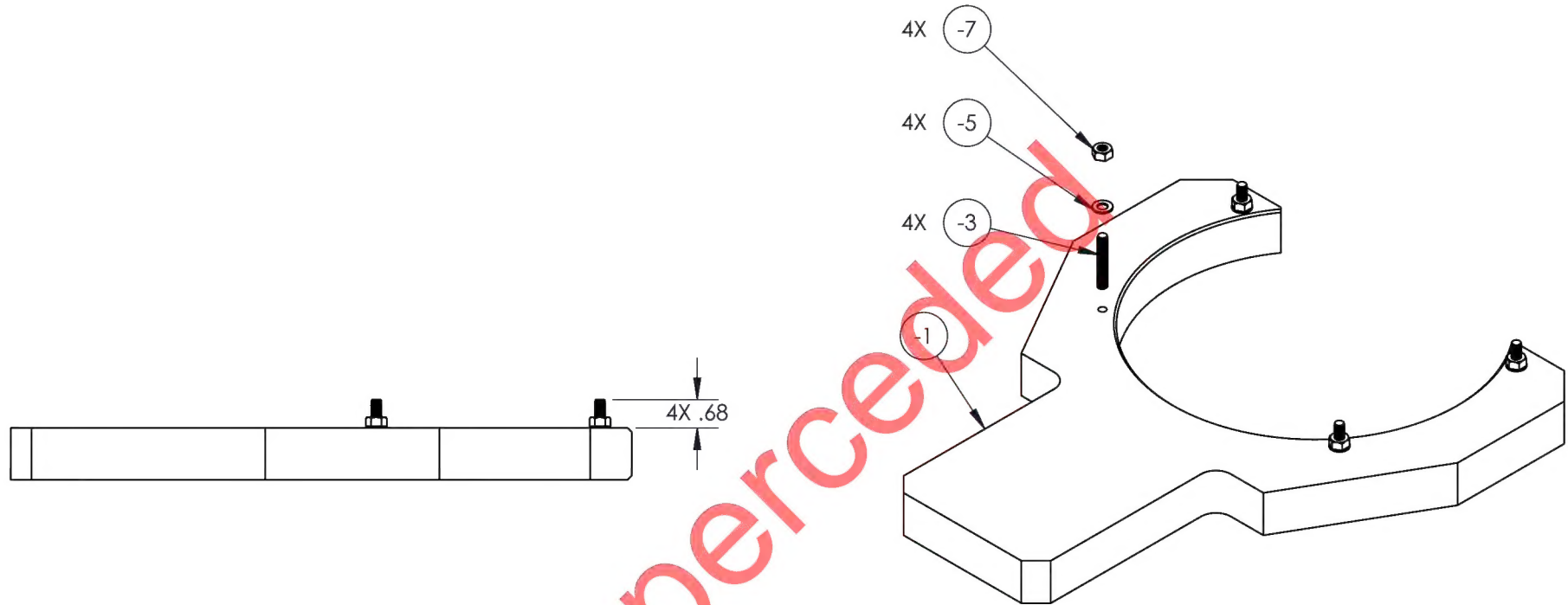



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CORRECTED T/N, WAS RB T103147-101 IS RB T103147-101. CORRECTED -3 P/N WAS 95475A102 IS 95475A105.	7/29/2013	RJC	RW

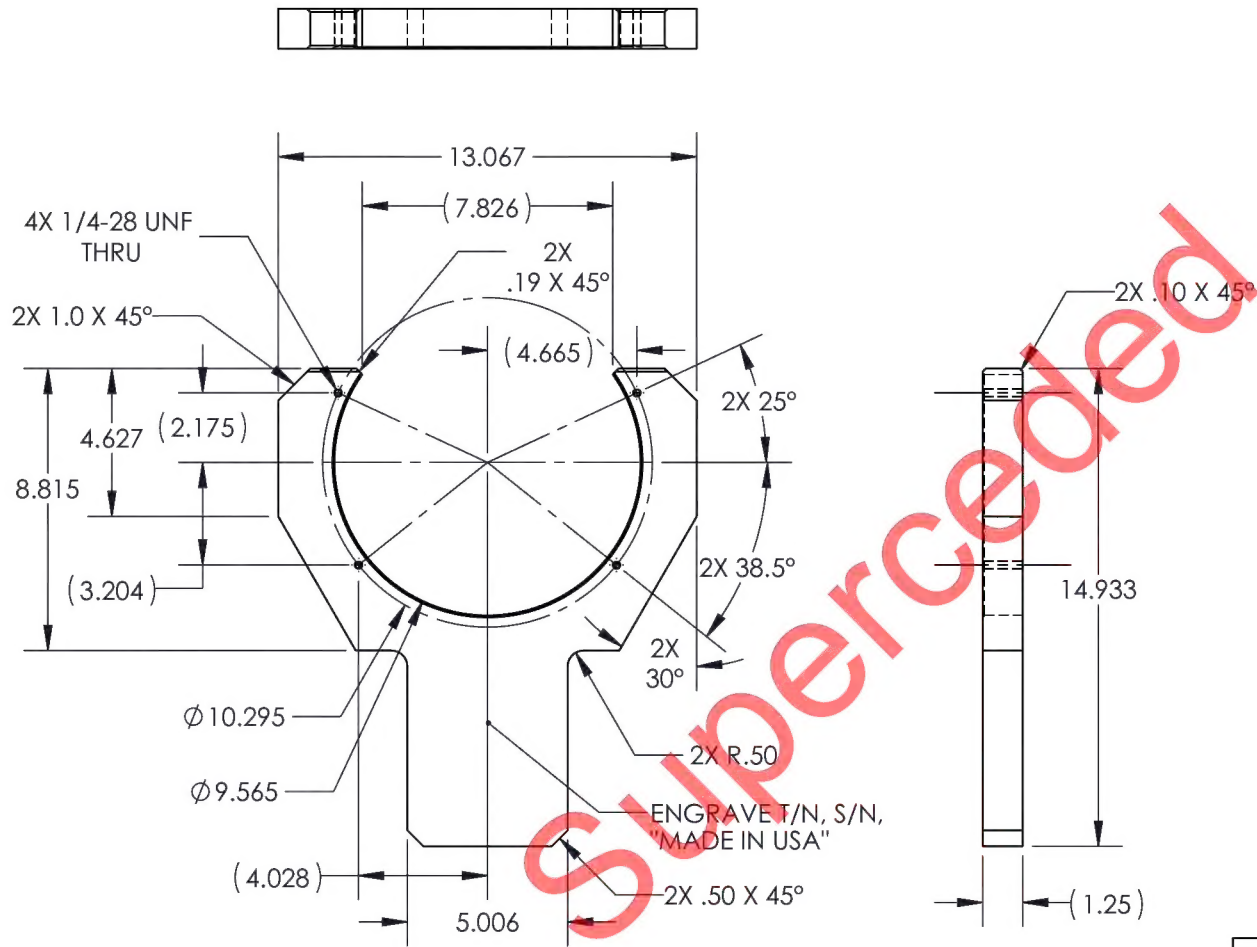


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HOLDING FIXTURE	6061	1-1/4 x 13-1/4 x 15-1/16	2
		B/O	-3	4	THREADED STUD	STEEL	1/4-28 x 1-1/2 MCMaster-CARR #95475A105	1
		B/O	-5	4	WASHER	STEEL	1/4 I.D. MCMaster-CARR #91090A105	1
		B/O	-7	4	HEX NUT	STEEL	1/4-28 MCMaster-CARR #95562A505	1

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> HOLDING FIXTURE	
<b>DWG NO.</b> RB T103147-101	<b>REV</b> A
<b>MAT'L</b> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	<b>DRAWN BY:</b> CLOUGH <b>APPROVED</b> <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL
<b>SCALE</b> 1:4	<b>DATE</b> 10/21/2011
SHEET 1 OF 2	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-1)  
HOLDING FIXTURE

<b>RED BARN MACHINE</b>	
<b>TITLE</b> HOLDING FIXTURE	
<b>DWG NO.</b> RB T103147-101-1	<b>REV</b> A
<b>MAT'L</b> 6061	<b>DRAWN BY:</b> CLOUGH
<b>UNLESS OTHERWISE SPECIFIED</b> DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	<b>APPROVED</b> 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>HEAT TREAT</b> CLEAR ANODIZE <b>SPEC</b> MIL-A-8625F, TYPE II, CLASS I <b>USED ON MODEL</b> BELL
<b>SCALE</b> 1:6	<b>DATE</b> 10/31/2011
<b>SHEET 2 OF 2</b>	